

## SAFETY DATA SHEET

M-METAL 600 METAL REPAIR PASTE XF BASE

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Compilation date: Feb 2021

Revision No: 1

### Section 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

**Product name:** M-METAL 600 METAL REPAIR PASTE XF BASE

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.3. Details of the supplier of the safety data sheet

**Company name:** MaxKote  
Tower Court, Oakdale Road  
Clifton Moor  
York  
North Yorkshire  
YO30 4XL  
United Kingdom  
**Tel:** 01904 809 773  
**Email:** [info@MaxKote.co.uk](mailto:info@MaxKote.co.uk)

#### 1.4. Emergency telephone number

**Emergency tel:** 01904 809 773

### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

**Classification under CLP:** Aquatic Chronic 2: H411; Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317

**Most important adverse effects:** Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.  
Toxic to aquatic life with long lasting effects.

#### 2.2. Label elements

**Label elements:**

**Hazard statements:** H315: Causes skin irritation.  
H317: May cause an allergic skin reaction.  
H319: Causes serious eye irritation.  
H411: Toxic to aquatic life with long lasting effects.

**Signal words:** Warning

**Hazard pictograms:** GHS07: Exclamation mark  
GHS09: Environmental



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**Precautionary statements:** P102: Keep out of reach of children.  
P261: Avoid breathing dust/fumes/gas/mist/vapours/spray.  
P264: Wash skin thoroughly after handling.  
P273: Avoid release to the environment.  
P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P302+352: IF ON SKIN: Wash with plenty of water/.  
P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P332+313: If skin irritation occurs: Get medical advice/attention.  
P501: Dispose of contents/container to hazardous or special waste collection point.

## 2.3. Other hazards

**PBT:** This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

BISPHENOL F TYPE EPOXY RESIN

EINECS	CAS	PBT / WEL	CLP Classification	Percent
500-108-2	28064-14-4	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319; Skin Sens. 1: H317; Aquatic Chronic 2: H411	10-30%

BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}

500-033-5	25068-38-6	-	Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317; Aquatic Chronic 2: H411	10-30%
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## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

**Eye contact:** Bathe the eye with running water for 15 minutes. Consult a doctor.

**Ingestion:** Wash out mouth with water. Consult a doctor.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat.

[cont...]

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**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

## 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Eye bathing equipment should be available on the premises.

## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used.

### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes.

### 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Refer to section 8 of SDS for personal protection details. If outside do not approach from downwind. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not create dust.

### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers.

### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Transfer to a closable, labelled salvage container for disposal by an appropriate method.

### 6.4. Reference to other sections

**Reference to other sections:** Refer to section 8 of SDS.

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space. Avoid the formation or spread of dust in the air.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area. Keep container tightly closed. The floor of the storage room must be impermeable to prevent the escape of liquids.

[cont...]

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**Suitable packaging:** Must only be kept in original packaging.

## 7.3. Specific end use(s)

**Specific end use(s):** No data available.

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Workplace exposure limits:** No data available.

### DNEL/PNEC Values

**DNEL / PNEC** No data available.

### 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area. The floor of the storage room must be impermeable to prevent the escape of liquids.

**Respiratory protection:** Self-contained breathing apparatus must be available in case of emergency. Respiratory protective device with particle filter.

**Hand protection:** Protective gloves.

**Eye protection:** Safety glasses. Ensure eye bath is to hand.

**Skin protection:** Protective clothing.

**Environmental:** Prevent from entering in public sewers or the immediate environment.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Paste

**Colour:** Black

**Odour:** Barely perceptible odour

**Evaporation rate:** Negligible

**Oxidising:** Non-oxidising (by EC criteria)

**Solubility in water:** Insoluble

**Viscosity:** Highly viscous

**Boiling point/range°C:** >200

**Flash point°C:** >150

**Relative density:** 1.75g/cc

### 9.2. Other information

**Other information:** No data available.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

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**10.2. Chemical stability**

**Chemical stability:** Stable under normal conditions.

**10.3. Possibility of hazardous reactions**

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.  
Decomposition may occur on exposure to conditions or materials listed below.

**10.4. Conditions to avoid**

**Conditions to avoid:** Heat.

**10.5. Incompatible materials**

**Materials to avoid:** Strong oxidising agents. Strong acids.

**10.6. Hazardous decomposition products**

**Haz. decomp. products:** In combustion emits toxic fumes.

**Section 11: Toxicological information**

**11.1. Information on toxicological effects**

**Toxicity values:**

Route	Species	Test	Value	Units
ORAL	RBT	LD50	>2000	mg/kg
ORAL	RAT	LD50	>2000	mg/kg

**Hazardous ingredients:**

**BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}**

ORL	MUS	LD50	15600	mg/kg
ORL	RAT	LD50	11400	mg/kg
SKN	RBT	LD50	>20	ml/kg

**Relevant hazards for substance:**

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated
Respiratory/skin sensitisation	DRM	Hazardous: calculated

**Symptoms / routes of exposure**

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

[cont...]

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**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

**Section 12: Ecological information**

**12.1. Toxicity**

**Ecotoxicity values:**

Species	Test	Value	Units
FISH	96H LC50	>5000	mg/l

**12.2. Persistence and degradability**

**Persistence and degradability:** Not biodegradable.

**12.3. Bioaccumulative potential**

**Bioaccumulative potential:** Bioaccumulation potential.

**12.4. Mobility in soil**

**Mobility:** Insoluble in water.

**12.5. Results of PBT and vPvB assessment**

**PBT identification:** This product is not identified as a PBT/vPvB substance.

**12.6. Other adverse effects**

**Other adverse effects:** Toxic to aquatic organisms. Toxic to soil organisms.

**Section 13: Disposal considerations**

**13.1. Waste treatment methods**

**Disposal operations:** Transfer to a suitable container and arrange for collection by specialised disposal company.

**Waste code number:** 08 04 09

**Disposal of packaging:** Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

**Section 14: Transport information**

**14.1. UN number**

**UN number:** UN3077

**14.2. UN proper shipping name**

**Shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.

**14.3. Transport hazard class(es)**

**Transport class:** 9

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**14.4. Packing group**

**Packing group:** III

**14.5. Environmental hazards**

**Environmentally hazardous:** Yes

**Marine pollutant:** No

**14.6. Special precautions for user**

**Special precautions:** No special precautions.

**Tunnel code:** E

**Transport category:** 3

**Section 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Specific regulations:** Not applicable.

**15.2. Chemical Safety Assessment**

**Section 16: Other information**

**Other information**

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

\* indicates text in the SDS which has changed since the last revision.

**Phrases used in s.2 and s.3:** H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.