

## SAFETY DATA SHEET

M-CHEM 300 -CHEMICAL RESISTANT EPOXY NOVOLAC COATING  
ACTIVATOR

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Compilation date: Feb 2021

Revision No: 1

### Section 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

**Product name:** M-CHEM 300 -CHEMICAL RESISTANT EPOXY NOVOLAC COATING ACTIVATOR

**Product code:** M-CHEM 300

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.3. Details of the supplier of the safety data sheet

**Company name:** MaxKote Ltd

Tower Court, Oakdale Road

Clifton Moor

York

North Yorkshire

YO30 4XL

United Kingdom

**Tel:** 01904 809 773 **Email:**

[info@MaxKote.co.uk](mailto:info@MaxKote.co.uk)

#### 1.4. Emergency telephone number

**Emergency tel:** 01904 809 773

### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

**Classification under CHIP:** Xn: R20/21/22; C: R34; Sens.: R43; -: R52/53

**Classification under CLP:** Acute Tox. 4: H302; Aquatic Chronic 3: H412; Resp. Sens. 1: H334; Skin Corr. 1B: H314;  
Skin Sens. 1A: H317; STOT RE 2: H373

**Most important adverse effects:** Harmful by inhalation, in contact with skin and if swallowed. Causes burns. May cause sensitisation by skin contact. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

#### 2.2. Label elements

##### Label elements:

**Hazard statements:** H302: Harmful if swallowed.

H314: Causes severe skin burns and eye damage.

H317: May cause an allergic skin reaction.

H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H373: May cause damage to organs through prolonged or repeated exposure.

H412: Harmful to aquatic life with long lasting effects.

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**Signal words:** Danger

**Hazard pictograms:** GHS05: Corrosion  
GHS07: Exclamation mark  
GHS08: Health hazard



**Precautionary statements:** P102: Keep out of reach of children.  
P260: Do not breathe vapours.  
P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P301+330+331: IF SWALLOWED: rinse mouth. Do NOT induce vomiting.  
P302+352: IF ON SKIN: Wash with plenty of water/.  
P304+340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333+313: If skin irritation or rash occurs: Get medical advice/attention.  
P501: Dispose of contents/container to hazardous or special waste collection point.

### Label elements under CHIP:

**Hazard symbols:** Corrosive.



**Risk phrases:** R20/21/22: Harmful by inhalation, in contact with skin and if swallowed.  
R34: Causes burns.  
R43: May cause sensitisation by skin contact.  
R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Safety phrases:** S1/2: Keep locked up and out of the reach of children.  
S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
S29: Do not empty into drains.  
S36/37/39: Wear suitable protective clothing, gloves and eye / face protection.  
S45: In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

### 2.3. Other hazards

**PBT:** This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

[cont...]

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### 3.2. Mixtures

#### Hazardous ingredients:

METHYLENEOXIDE, POLYMER WITH BENZENEAMINE, HYDROGENATED

EINECS	CAS	CHIP Classification	CLP Classification	Percent
603-894-6	135108-88-2	-	Acute Tox. 4: H302; Skin Corr. 1C: H314; STOT RE 2: H373; Aquatic Chronic 3: H412; Resp. Sens. 1: H334; Skin Sens. 1A: H317	30-50%

BENZYL ALCOHOL

202-859-9	100-51-6	Xn: R20/22	Acute Tox. 4: H332; Acute Tox. 4: H302	10-30%
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3,6-DIAZAOCTANETHYLENEDIAMINE

203-950-6	112-24-3	Xn: R21; C: R34; Sens.: R43; -: R52/53	Acute Tox. 4: H312; Skin Corr. 1B: H314; Skin Sens. 1: H317; Aquatic Chronic 3: H412	10-30%
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4,4-METHYLENEBIS(CYCLOHEXYLAMINE)

217-168-8	1761-71-3	-	Acute Tox. 4: H302; Skin Sens. 1: H317; STOT RE 2: H373; Skin Corr. 1B: H314	1-10%
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### Section 4: First aid measures

#### 4.1. Description of first aid measures

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin.

Drench the affected skin with running water for 10 minutes or longer if substance is still on skin. Transfer to hospital if there are burns or symptoms of poisoning.

**Eye contact:** Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

**Ingestion:** Wash out mouth with water. Do not induce vomiting. Give 1 cup of water to drink every 10 minutes. If unconscious, check for breathing and apply artificial respiration if necessary. If unconscious and breathing is OK, place in the recovery position. Transfer to hospital as soon as possible.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so. If unconscious and breathing is OK, place in the recovery position. If conscious, ensure the casualty sits or lies down. If breathing becomes bubbly, have the casualty sit and provide oxygen if available. Transfer to hospital as soon as possible.

#### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** Blistering may occur. Progressive ulceration will occur if treatment is not immediate.

**Eye contact:** Corneal burns may occur. May cause permanent damage.

**Ingestion:** Corrosive burns may appear around the lips. Blood may be vomited. There may be bleeding from the mouth or nose.

[cont...]

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**Inhalation:** There may be shortness of breath with a burning sensation in the throat. Exposure may cause coughing or wheezing.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Not applicable.

## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** Corrosive. In combustion emits toxic fumes.

### 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Notify the police and fire brigade immediately. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS. Turn leaking containers leak-side up to prevent the escape of liquid.

### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers. Contain the spillage using bunding.

### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Clean-up should be dealt with only by qualified personnel familiar with the specific substance. Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

### 6.4. Reference to other sections

**Reference to other sections:** Refer to section 8 of SDS.

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space. Avoid the formation or spread of mists in the air.

[cont...]

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## 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area. Keep container tightly closed.

**Suitable packaging:** Must only be kept in original packaging.

## 7.3. Specific end use(s)

**Specific end use(s):** No data available.

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Workplace exposure limits:** No data available.

### DNEL/PNEC Values

**DNEL / PNEC** No data available.

### 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area.

**Respiratory protection:** Self-contained breathing apparatus must be available in case of emergency.

**Hand protection:** Impermeable gloves.

**Eye protection:** Tightly fitting safety goggles. Ensure eye bath is to hand.

**Skin protection:** Impermeable protective clothing.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquid

**Colour:** Yellow-brown

**Odour:** Ammoniacal

**Solubility in water:** Insoluble

**Viscosity:** Non-viscous

**Boiling point/range°C:** >200

**Flash point°C:** >100

**Autoflammability°C:** 380

**Relative density:** 1.0

### 9.2. Other information

**Other information:** No data available.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

[cont...]

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### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.  
Decomposition may occur on exposure to conditions or materials listed below.

### 10.4. Conditions to avoid

**Conditions to avoid:** Heat.

### 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong acids.

### 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

**Hazardous ingredients:**

#### METHYLENEOXIDE, POLYMER WITH BENZENEAMINE, HYDROGENATED

ORAL	RBT	LD50	>2000	mg/kg
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#### BENZYL ALCOHOL

IVN	RAT	LD50	53	mg/kg
ORL	MUS	LD50	1360	mg/kg
ORL	RAT	LD50	1230	mg/kg

#### 3,6-DIAZAOCTANETHYLENEDIAMINE

IVN	MUS	LD50	350	mg/kg
ORL	MUS	LD50	1600	mg/kg
ORL	RAT	LD50	2500	mg/kg

#### 4,4-METHYLENEBIS(CYCLOHEXYLAMINE)

DERMAL	RBT	LD50	2110	mg/kg
ORAL	RAT	LD50	625	mg/kg

**Relevant effects for mixture:**

Effect	Route	Basis
Acute toxicity (harmful)	INH DRM ING	Hazardous: calculated
Corrosivity	OPT INH DRM	Hazardous: calculated

[cont...]

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Sensitisation	DRM	Hazardous: calculated
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### Symptoms / routes of exposure

**Skin contact:** Blistering may occur. Progressive ulceration will occur if treatment is not immediate.

**Eye contact:** Corneal burns may occur. May cause permanent damage.

**Ingestion:** Corrosive burns may appear around the lips. Blood may be vomited. There may be bleeding from the mouth or nose.

**Inhalation:** There may be shortness of breath with a burning sensation in the throat. Exposure may cause coughing or wheezing.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

### Section 12: Ecological information

#### 12.1. Toxicity

**Hazardous ingredients:**

##### 4,4-METHYLENEBIS(CYCLOHEXYLAMINE)

Daphnia magna	48H EC50	6.84	mg/l
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#### 12.2. Persistence and degradability

**Persistence and degradability:** Biodegradable.

#### 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No bioaccumulation potential.

#### 12.4. Mobility in soil

**Mobility:** Readily absorbed into soil.

#### 12.5. Results of PBT and vPvB assessment

**PBT identification:** This product is not identified as a PBT/vPvB substance.

#### 12.6. Other adverse effects

**Other adverse effects:** Negligible ecotoxicity.

### Section 13: Disposal considerations

#### 13.1. Waste treatment methods

**Disposal operations:** Transfer to a suitable container and arrange for collection by specialised disposal company.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

[cont...]

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### Section 14: Transport information

#### 14.1. UN number

UN number: UN2735

#### 14.2. UN proper shipping name

Shipping name: AMINES, LIQUID, CORROSIVE, N.O.S.  
(4,4-METHYLENEBIS(CYCLOHEXYLAMINE))

#### 14.3. Transport hazard class(es)

Transport class: 8

#### 14.4. Packing group

Packing group: III

#### 14.5. Environmental hazards

Environmentally hazardous: No

Marine pollutant: No

#### 14.6. Special precautions for user

Special precautions: No special precautions.

Tunnel code: E

Transport category: 3

### Section 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

#### 15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

### Section 16: Other information

#### Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

\* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: H302: Harmful if swallowed.

H312: Harmful in contact with skin.

H314: Causes severe skin burns and eye damage.

H317: May cause an allergic skin reaction.

H332: Harmful if inhaled.

H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

[cont...]



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H373: May cause damage to organs <or state all organs affected, if known> through prolonged or repeated exposure <state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard>.

H412: Harmful to aquatic life with long lasting effects.

R20/21/22: Harmful by inhalation, in contact with skin and if swallowed.

R20/22: Harmful by inhalation and if swallowed.

R21: Harmful in contact with skin.

R34: Causes burns.

R43: May cause sensitisation by skin contact.

R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.